

COLUMBIA DOOR

Fitting instructions

The Milenco Columbia door is a high quality door offering enhanced security through its advanced four point locking mechanism.

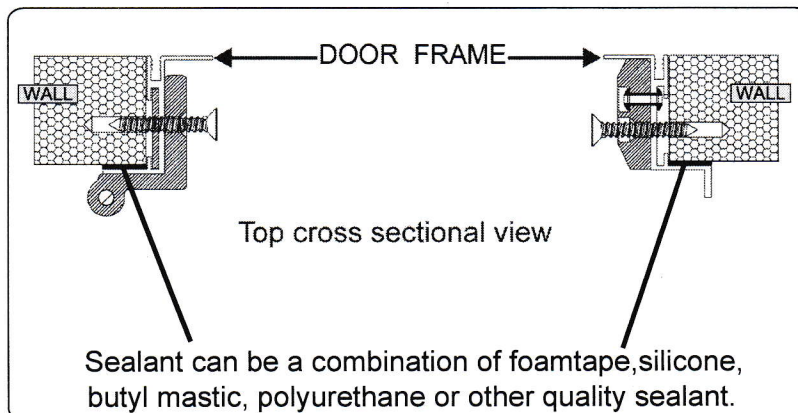
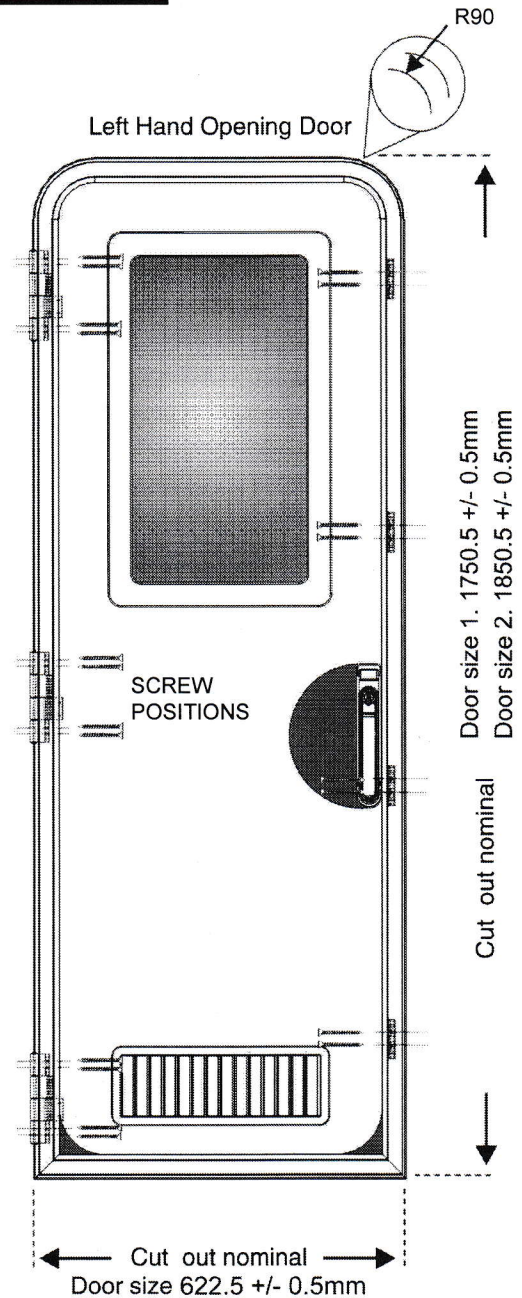
It has been designed for fast and simple assembly into the Caravan side.

For simplicity of fitting we recommend a precise aperture size and a flat surface to remove the need for adjustments to the locking catch position. Apertures cut out of square, oversize or out of flat may require significant adjustments to the locking catch position. The aperture should have a metal or hardwood framing.

For simplicity and speed we recommend the use of self cutting screws 8 gauge by 25 mm.

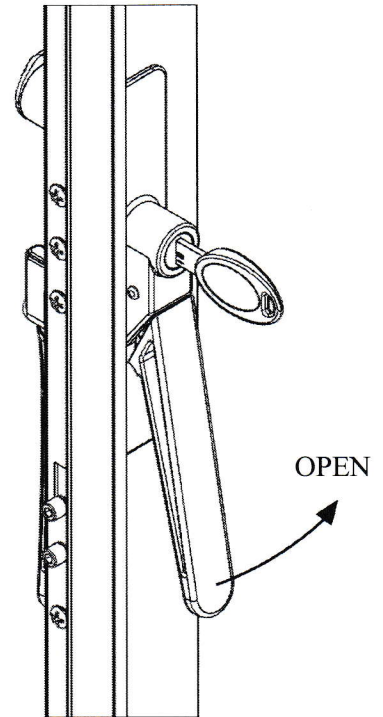
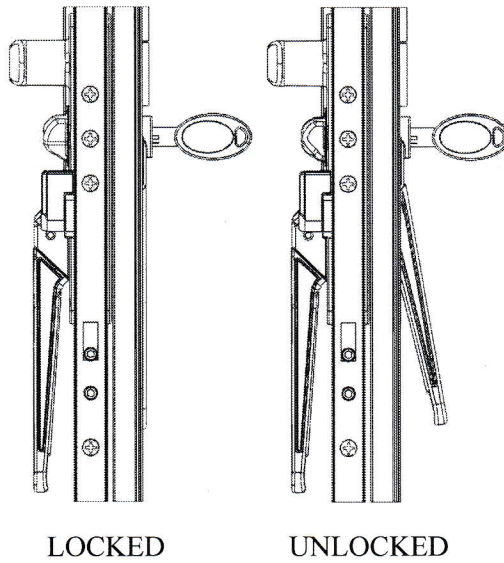
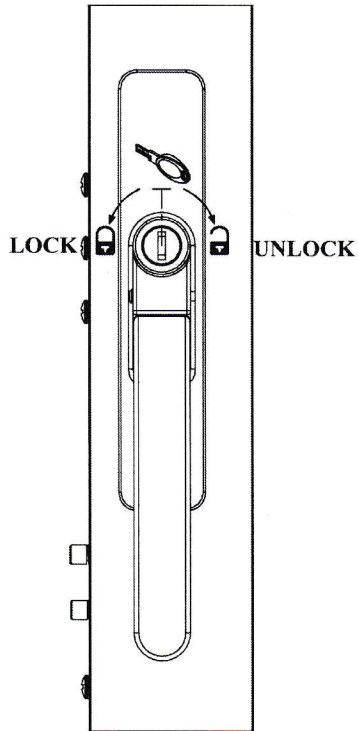
Instructions

1. Prepare cut outs, 1. 1750.5 x 622.5 +/- 0.5 mm or 2. 1850.5 x 622.5 +/- 0.5 mm with 2 top 90mm radius corners ensuring accurate sizing.
2. Cladding seams under door flange to be flattened and sealed.
3. Check fit aperture size with door.
4. Carefully clean back of door frame and door surround with suitable cleaner to remove grease and ready for sealant.
5. Apply sealant and or foam tape to door frame surround.
6. Insert door into aperture and carefully position. Screw middle hinge first then top, then bottom. Screw holes are provided in the hinges.
7. Check alignment of lock catch to door then screw to frame surround. Screw holes are provided in the lock catches. Pack in the event of excessive gap. Packers can also be used the correct aperture cut errors to align catch mechanism.
8. Check door function then complete and finish sealant to door frame surround.

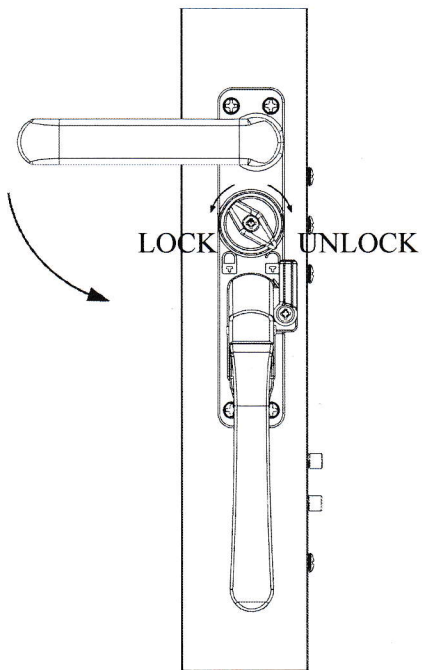


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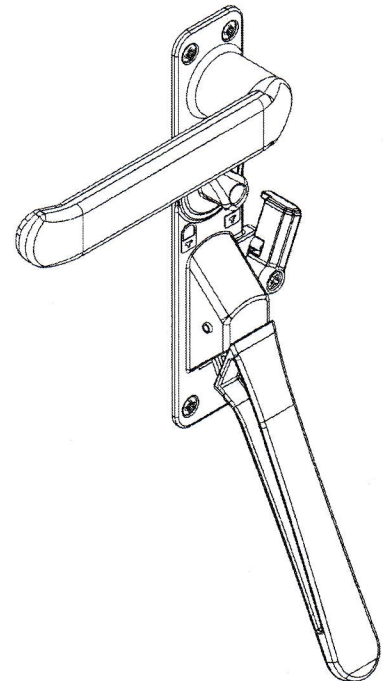
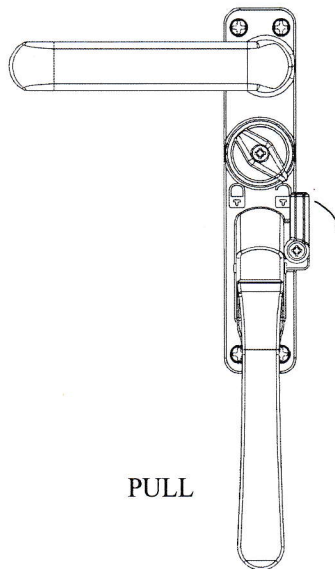
Outside



Inside



DOOR OPEN



OUTER DOOR RELEASE